



WCM 65 Portable Pipe Flame Cutting Machine

The WCM-65 is unique with high accuracy, versatile, lightweight offers a trouble free maintenance, easy operation and portability. With its dependable chain drive the WCM-65 able to cuts all circumferential, with square or bevel edge cutting on most pipe diameters and thickness.

Dimensions (mm)	: 285 x 32 x 390	Bevel angle	: 0 - 45°
Pipe Cutting Thickness	: Max 50mm	Total weight	: 17 kg
Pipe Cutting Diameter	: 100 - 600mm (use extra chain over 600mm)	Order No	: 1070900065 (Chain 1071101065)

Std Accessories : 1x80 links steel chain : 3xANME/PNME C/N : 1 x Tip Cleaner



WCM 22 Portable Shape Flame Cutting Machine

Features: Suitable for field work

- The main body is made of aluminum by die-casting minutely.
- Speed system is adjusted by integrated circuit, keeping running steadily.
- Oxygen acetylene hose is made of high quality rubber for durable use.
- Various kinds of spare parts can be cut as per pattern.
- High precision in cutting with well smooth surface.
- Especially for batch producing of components in same pattern.
- Applied to shipbuilding, oil production, metallurgy, metal structure and other manufacturers etc.

Motor Voltage/Input	: AC220V: 50/60Hz	Max. Size of Square Cutting	: 500 x 500 mm
Cutting Speed	: 50 - 750 mm/min	Max. Size of Rectangle Cutting	: 500 x 500 mm
Cutting Thickness	: 5 - 100 mm	Dimensions (mm)	: 1190(L)x335(W)
Dia of circle cutting	: 600 mm	Total Weight	: 58.5 Kgs
Length of Line Cutting	: 3 - 60 mm	Order No	: 1070900022

Std Accessories: 3xPNME/ANME C/N : 10 mtr Electric Cord : 1xTip Cleaner



WCM 12 Automatic Portable Flame Cutting Machine

The WCM-12 is a powerful, versatile, precise and easy to use cutting machine. It is economical and has high performance. It has a PI-SHUTTER (QUICK Action Gas Saving Valve) installed with the following advantages:

- Saving 15% of Oxygen and Fuel Gas.
- Easy operation with a "once" flame adjustment.
- Single action (one-touch) for "on/off" gas supplies.

The Clutch-Lever is custom made which ensures quick positioning and start of machine.

The carrying handle is positioned for easy and quick handling.

The Speed-Controller is heat-proof and is protected by a stainless steel Head-Sheild, which also ensures durability.

The Machine Body is die-cast, small lightweight, well balance and excellent quality finished and simple construction. It provides precision cutting and easy for service, maintenance and repairs.

Motor Voltage/Input	: AC220V: 50/60Hz	Dimensions(mm)	: 320(L) x 310(W) x 180(H)
Motor (110V)	: 6750 r.p.m (16.5 r.p.m.)	Total Weight	: 17 Kgs (Rail- 6kg)
Speed Control	: TRIAC	Rail Dimensions	: 1800 (L) x 170 (W) x 5 (THICK)
Driving Speed	: 50 - 1000 mm/min	Order No.	: 1070900012
Cutting Capacity	: 3 - 60 mm		(RAIL1071101012)

Std Accessories : 1x1800mm Steel Rail : 3xPNME/ANME C/N : 1xTip Cleaner



WCM 251 Auto Welding Carriage Machine

The WCM 251 is portable and high-performance automatic welding carriage to perform fillet welding in Shipbuilding, Bridge, Steel Frame for Construction, etc., with features:

- Suitable for discontinuous welding for straight angle;
- Digital display of speed, distance of discontinuous continuous welding and arc-ending time
- During non-welding time, the travelling speed is regarded as most fast speed
- Reduce magnetic force by moving the Magnetic Handle
- Can process welding at left or right with Induction Switch installed on two ends of machine, which will stop automatically when welding is over.
- Permanent Magnet and Guiding unit installed in machine to avoid deviating from welding range
- Arc-ending unit installed, the adjusting time scope for arc-ending is 0-8 seconds.

Motor Voltage/Input	: AC220V: 50/60Hz	Speed (min/max)	: 30-1900mm
Forward/Backward	: 60 mm	Driving mode	: 4 moveable rubber wheels
Upward/Downward	: 60 mm	Dimensions (mm)	: 320 x 230 x 290
Process Angle	: ± 10°	Total weight	: 11.5 kg
Work Angle	: ± 45°	Order No.	: 1070900251